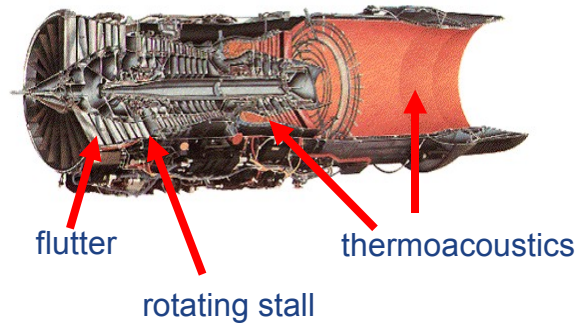


The Role of Control in Design: from Fixing Problems to the Design of Dynamics



Andrzej Banaszuk

United Technologies Research Center, East Hartford, CT



Acknowledgements

Control of Rotating Stall:

A. Krener

H. Hauksson

I. Mezic

Control of Flutter:

D. Gysling

G. Rey

K. Teerlinck

Flow Control:

S. Narayanan

G. Tadmor

B. Noack

G. Haller

Control of Thermoacoustics:

P. Mehta

J. Cohen

G. Hagen

B. Proscia

M. Soteriou

C. Jacobson

P. Barooah

M. Krstic

B. Eisenhower

Design of Robust Dynamics:

I. Mezic

B. LaBarre

S. Costiner

J. Marsden

M. Huzmezan

M. Arienti

M. Dellnitz

S. Varigonda

R. Coifman

G. Mathew

S. Meyn

T. Smith

Y. Kevrekidis

J. Pasini



UTC experience: research that made impact

Theory

Nonlinear Control

- *Approximate feedback linearization with uniform bounds on linearization error* MCSS96, SIAM JCO 96, SCL96
- *Linearization of transverse dynamics for periodic orbits* SCL95 (2)
- *Global stabilization of nonlinear PDE model of compressor stall using backstepping* Automatica99, SIAM JCO99

Fundamental limitations of performance

- *Fundamental limitations of performance in control of nonlinear oscillations*
- *Peak splitting observed in flow and combustion control experiments explained*
- *Effect of diffusion and distributed delay explained* CCA99, IFAC02, AIAA04, ASME JPP03, IEEE TCST 06

Analysis and control of non-equilibrium dynamical systems

- *Mixing enhancement by creation of chaotic advection* PhysFluids03, 04, IEEE CST 02
- *Model validation technique* PhysicaD05
- *Effect of noise on stability* ASME JPP 05
- *Detrimental and beneficial symmetry* ADCHEM06, JDS07, CEP07, JAM 07, patent
- *Frequency domain framework for analysis and control* CDC04

Experiments

Fan blade flutter

- *Order of magnitude damping augmentation for three flutter modes in transonic rig* IFAC02, CDC02, AIAA 2003

Combustion instability

- *Adaptive extremum-seeking control demonstration in 4MW rig* Patent, CCA99, Automatica04

Separation and mixing control

- *2x increase in diffuser pressure recovery over baseline using adaptive control* Patent, AIAA03, PhysFluids05 (subm.)
- *40% reduction of pattern factor control via jet in cross flow modulation* CombSciTech05

Process Impact

- *Flutter damping ID from forced response experiment*

- *Model validation techniques for non-equilibrium noise driven models transitioned to engine company*
- *Model-based design system for passive control transitioned to engine company 04*

Product Impact

- *Elimination of engine instability by symmetry breaking*

1995 1996 1997 1998 1999 2000 2001 2002 2003 2004 2005

UTC experience: research that made impact

Theory

Nonlinear Control

• *Approximate feedback linearization with uniform bounds on linearization error* MCS896, SIAM JCO 96, SCL96

- **Standard use of theory**
- **No business impact**
- **Helped build credibility**

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Experiments

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• *Order of magnitude damping augmentation for three flutter modes in transonic rig*
 IFAC02, CDC02, AIAA 2003

Combustion instability

• *Adaptive extinction control demo*
 Patent, CCA99

Separation and mixing control

• *Pressure recovery*
 • *Active control*
 ds05 (subm.)
 • *Factor control*
 ation

- **Non-standard use of theory**
- **Social barriers**
- **Credibility needed**

Process Impact

• *Flutter damping ID from forced response experiment*

• *Model validation techniques for non-equilibrium noise driven models transitioned to engine company*
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1995 1996 1997 1998 1999 2000 2001 2002 2003 2004 2005

How can dynamical systems and control theory research make impact?

1. Research that did not make impact:

- Fixing engine problems using active control
- Passive design wins

2. Research that made impact

- Model validation
- Passive design of beneficial dynamic interactions

3. How to increase impact of theory on design:

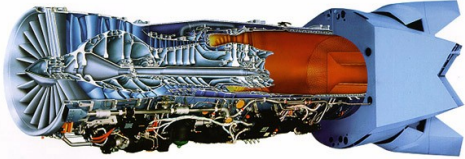
- Design of beneficial dynamics early in design cycle
- Social barriers and how to overcome them
- Tools for Design of Robust Dynamics



United Technologies

\$47.8B Revenues (2006)

222,190 employees operating in 180 countries



Pratt & Whitney

UT Power



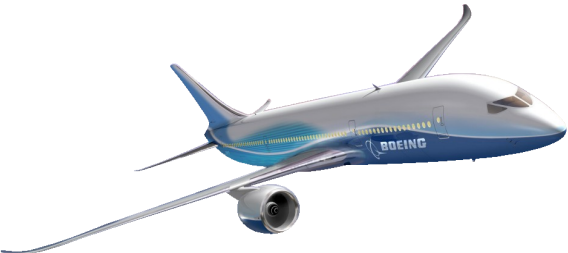
Carrier



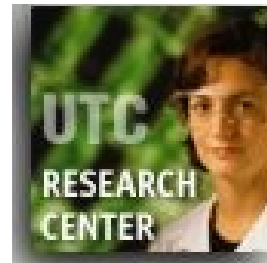
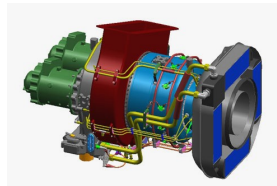
Sikorsky

Building Systems Aerospace Systems Power Systems

Otis



Hamilton-Sundstrand



UT Fire & Security



United Technologies Research Center

Who We Are:

United Technologies Research Center is the central research organization for United Technologies Corporation.

- Founded in 1929
- 450 people
- 350 technical
- 80% PhD
- Goal: 500 people

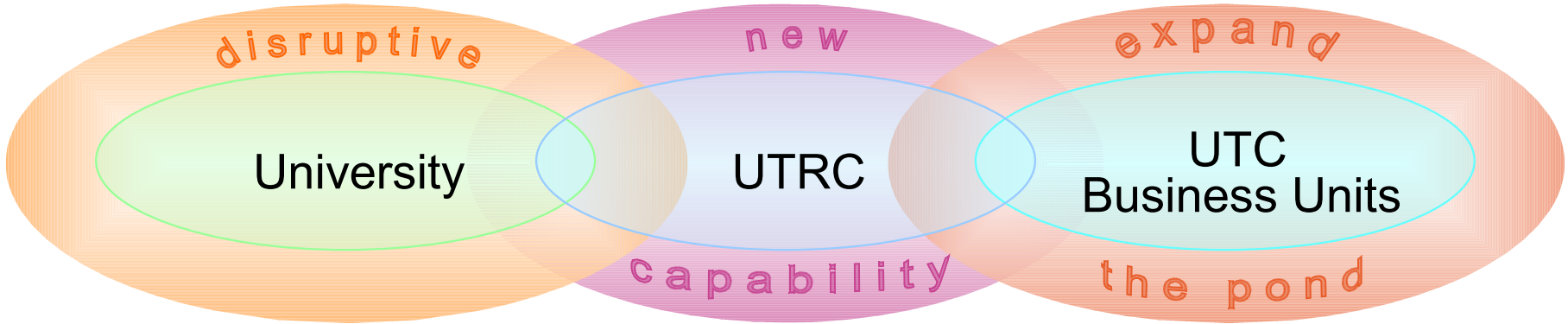


East Hartford, **USA**



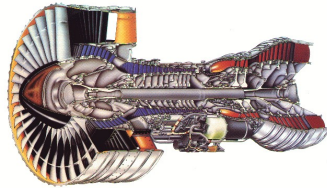
Shanghai, **China**

What We Do: Impact through Innovation

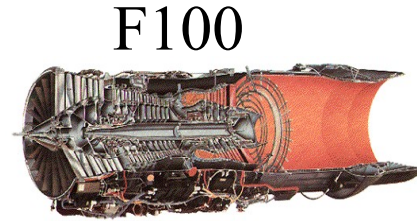
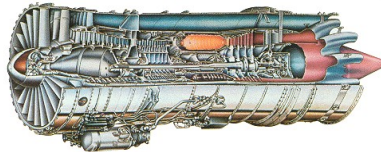




PW4000



PW6000



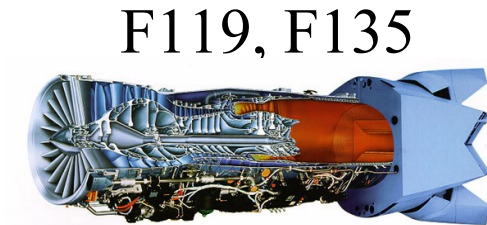
F100



F-15



F-16



F119, F135



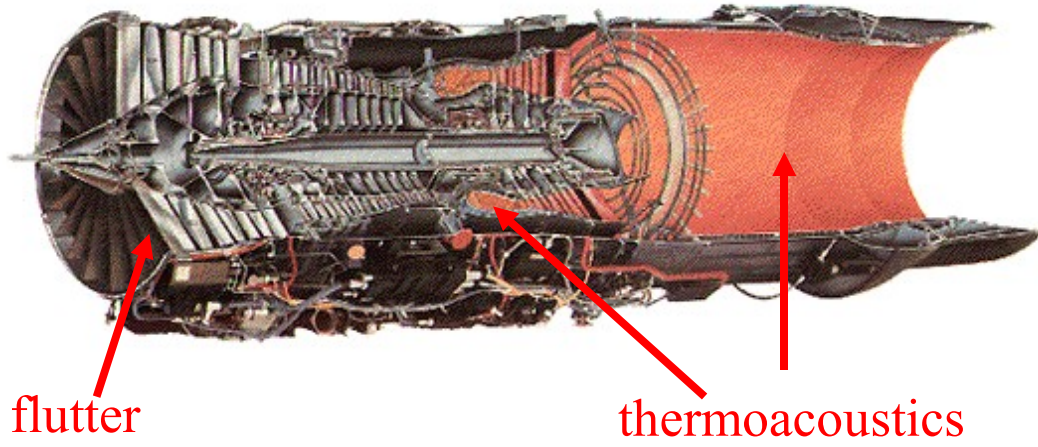
F-22



F-35

Joint Strike Fighter

Challenge: mitigation of oscillations



Acoustics
Structures

Heat Release
Aerodynamics

Turbulence

$$x_{tt} - a^2 \Delta x = F(x(t), x(t - \tau), \mu) + n(t)$$

Large multi-scale

Nontrivial dynamics

Nonlinearity

Delays

Uncertain parameters

Disturbance

Sensitivity

Uncertainty

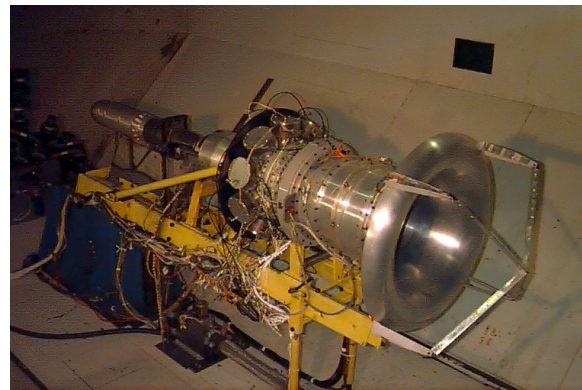
Complexity

“In the fields of thermoacoustics there are no experts. There are only victims”, frustrated engineer ~2001

Successful active control demonstrations

Fan blade flutter 1997

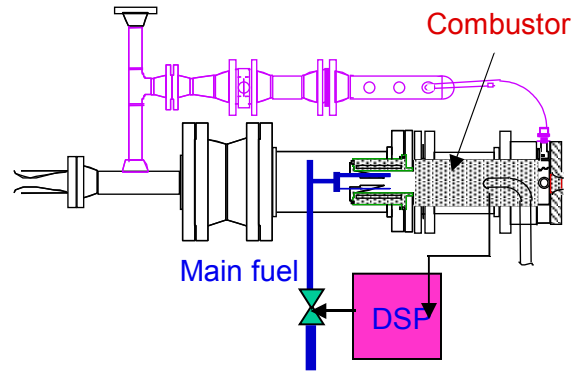
- *order of magnitude damping augmentation for three flutter modes*



Ref: IFAC 2002, CDC 2002, AIAA 2003

Thermoacoustic instability 1998

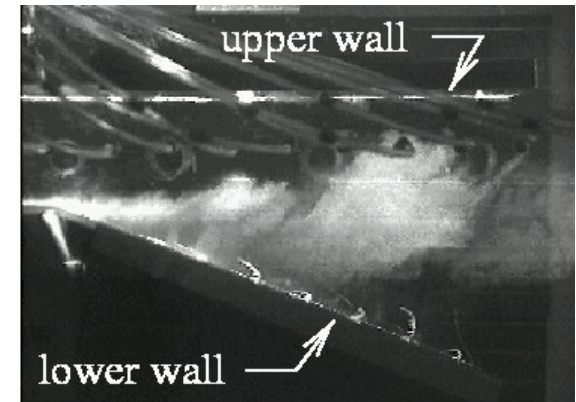
- *6x reduction in pressure amplitude in 4MW rig*



Ref: CCA99, IFAC02, AIAA04, ASME JPP03, IEEE TCST 06

Separation control 1999

- *2x increase in diffuser pressure recovery over baseline control*



Ref: AIAA 2000, APS 2001, AIAA 2003

Passive solution is preferred => Active control did not impact product

The role of dynamical systems and control theory research in the design for dynamics

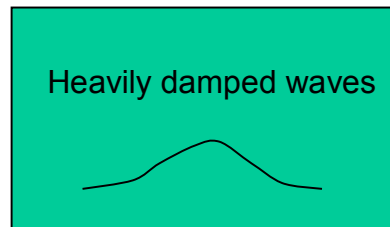


- *Standard use of theory*
- *No business impact*
- *Helped build credibility*

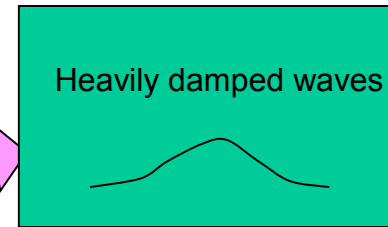
- *Non-standard use of theory*
- *Social barriers*
- *Credibility needed*

Current : fix problems

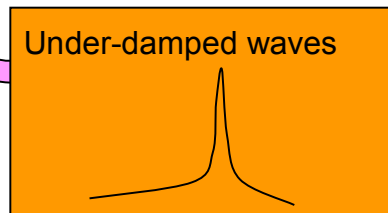
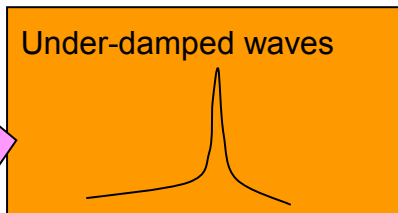
Proposed : design of dynamics



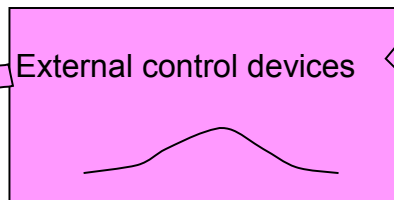
Ignored



Utilized
as
dampers



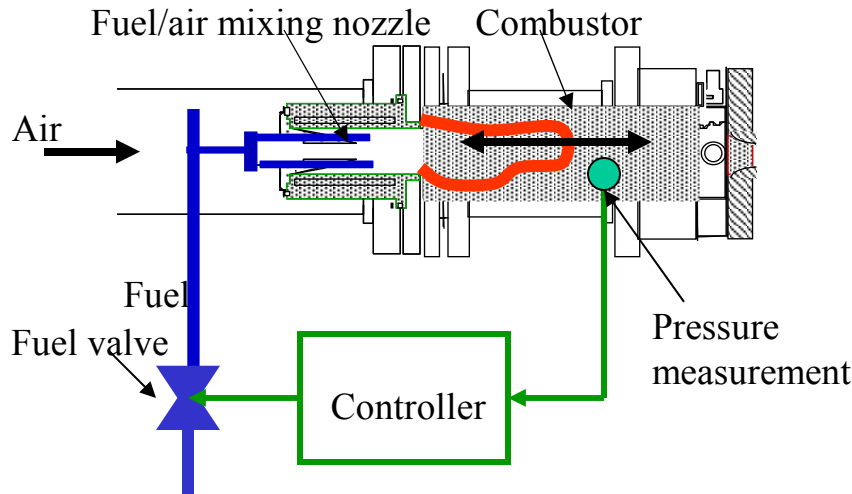
- Beneficial coupling
- Designed early in cycle



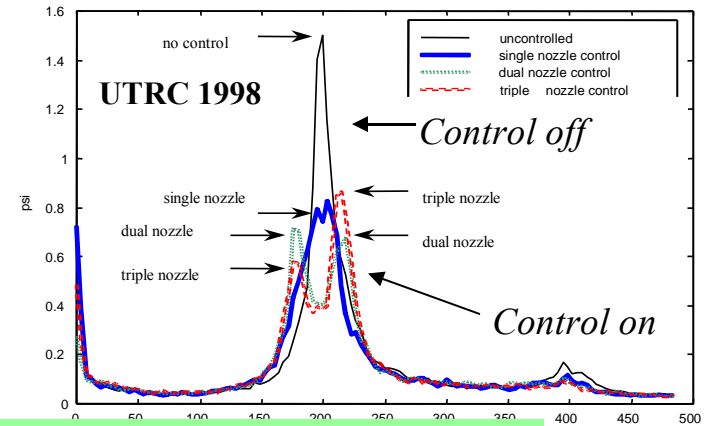
Added late in design cycle
 $\Rightarrow \Delta$ weight, cost

Research that helped establish credibility

8MW combustion rig



- 2x reduction achieved with two nozzles.
- Less reduction with three nozzles
- Peak splitting limits control performance



Assumptions:

Model :

Control problem:

Performance limiters:

Original

Limit cycling

Stabilization

Actuator authority

Corrected

Stable, noise driven

Broad band disturbance attenuation

Fuel transport delay, actuator bandwidth

1. Wrong model assumption => incorrect assessment of factors that limit performance

2. How to establish credibility: insight, rigor, and teaching

- new model validation method
- peak splitting explained
- physics and control architecture limit performance

I. Mezic & A. Banaszuk, Physica D 2005

A. Banaszuk, P.G. Mehta, C.A. Jacobson, & A. Khibnik, IEEE TCST, 2006

3. Passive solution is preferred => Active control did not impact product

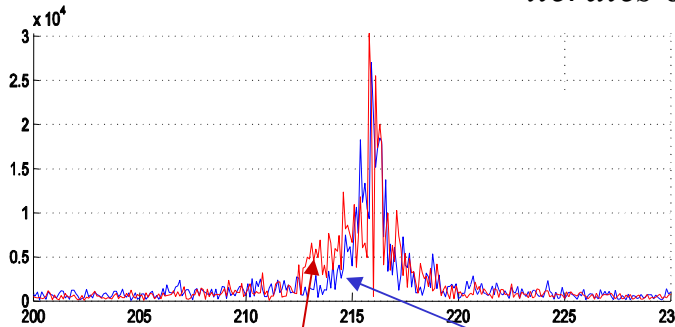
Research that helped establish credibility

Model validation for complex dynamical systems using harmonic averages

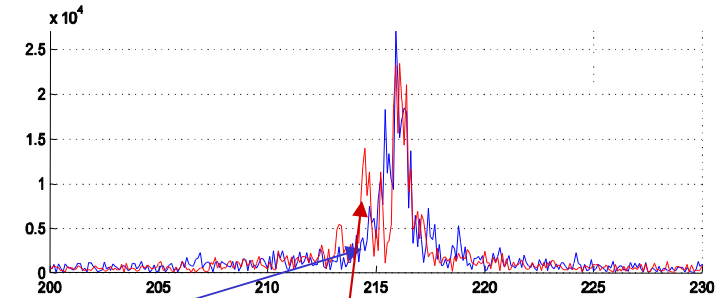
$$\varphi_f^*(x) = \lim_{N \rightarrow \infty} \frac{1}{N} \sum_{k=0}^{N-1} e^{i2\pi f k} \underbrace{\varphi(T^k(x))}_{\text{iterates of dynamical system state or experimental data}}$$

frequencies *functions on phase space*

*Spectra of output:
cannot distinguish
limit cycle from
stable system*



Stable model

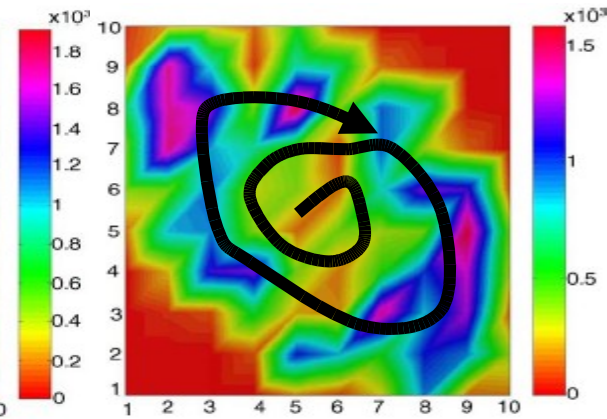
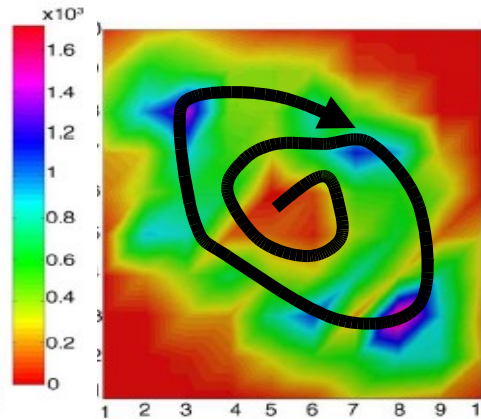
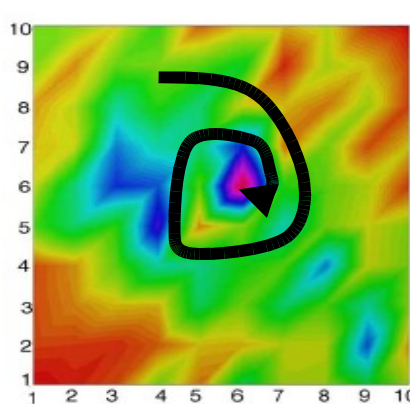


Limit-cycling model

Experiment

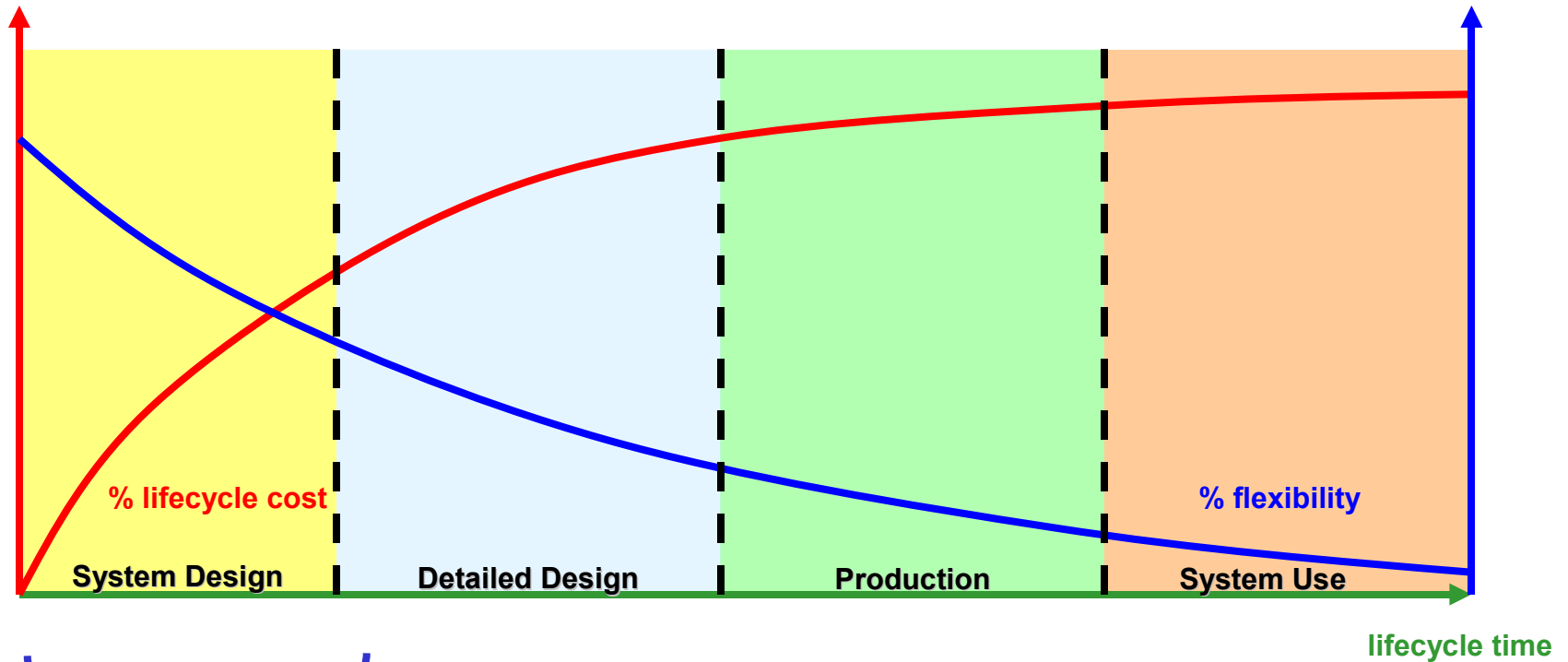
*Harmonic averages
of 100 indicator
functions (1 on set 0
outside) for f=216.*

*Mezic & Banaszuk,
Physica D 2005*



Process Impact: Method transitioned to engine company

When Does Theory affect Design?



Desired State:

*Design beneficial dynamics
=> exploit flexibility at low cost*

Current State:

*Detrimental dynamics discovered
during hardware test*

- *Active Control not feasible*
- *Passive Control preferred*

How can dynamical systems and control theory research make impact?

1. Research that did not make impact:

- Fixing engine problems using active control
- Passive design wins

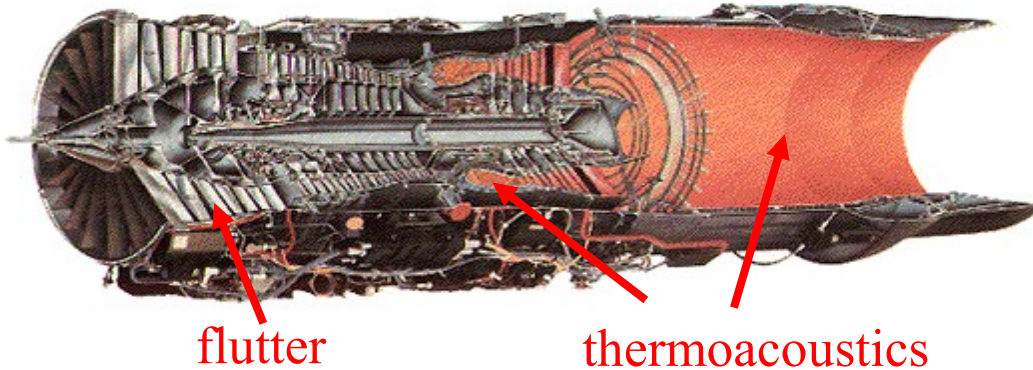
2. Research that made impact

- Model validation
- Passive design of beneficial dynamic interactions

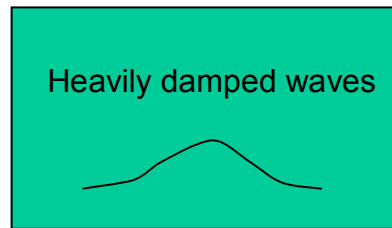
3. How to increase impact of theory on design:

- Design of beneficial dynamics early in design cycle
- Social barriers and how to overcome them
- Tools for Design of Robust Dynamics

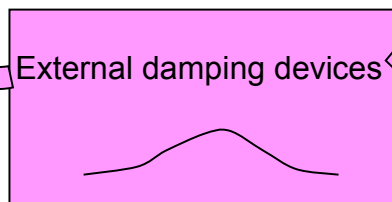
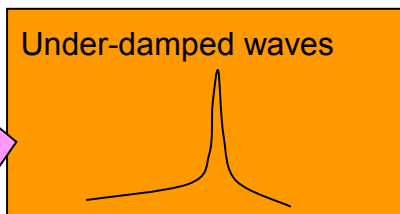
How: Design of Beneficial Dynamic Interactions



Current : fix problems

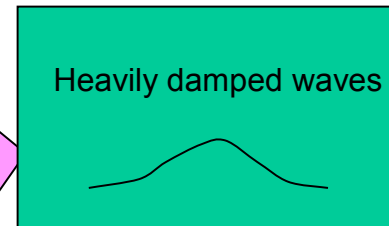


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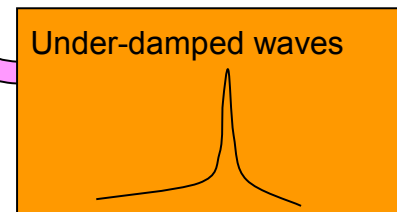


Added late in design cycle
 $\Rightarrow \Delta$ weight, cost

Proposed : design of dynamics



Utilized
as
dampers



Beneficial coupling added
early in design cycle

Symmetry method as key enabler:

- **Determines root cause of detrimental waves**
- **Proves existence of heavily damped waves**
- **Shows how to create beneficial coupling**

Design of Beneficial Dynamic Interactions

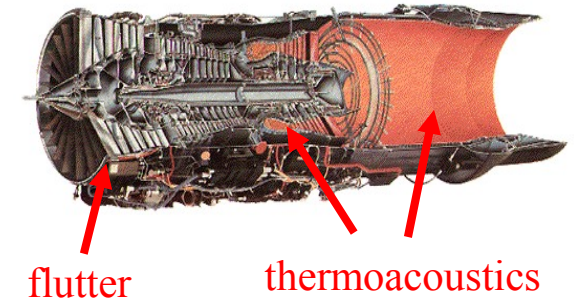
Analysis of symmetry => detrimental and beneficial interactions

Wave equation with skew-symmetric feedback

- Positive feedback => detrimental coupling
- Creates lightly and heavily damped spinning waves

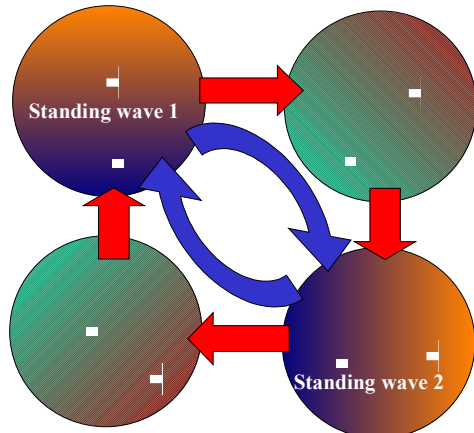
Wave speed mistuning

- Beneficial circumferential wave speed pattern
- Utilize heavily damped wave to dissipate energy

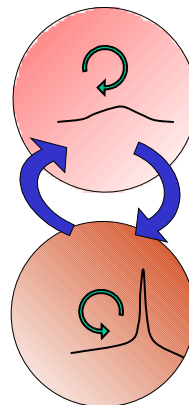
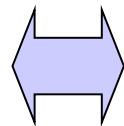


Acoustics Heat release Wave Speed
Structures Aero Mistuning

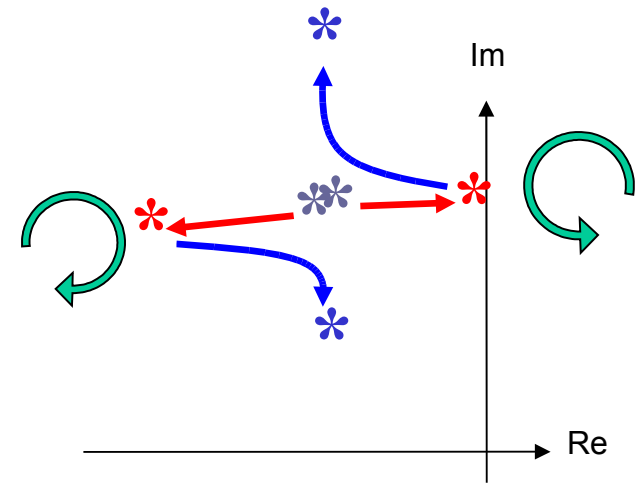
$$p_{tt} + \xi p_t - a_0^2 p_{\theta\theta} = F(p, \theta) + a^2(\theta) p_{\theta\theta}$$



Standing wave interpretation



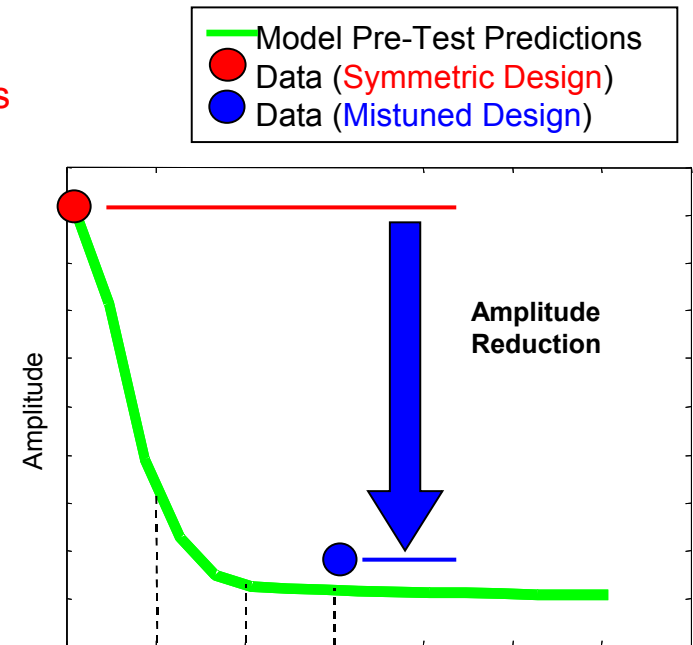
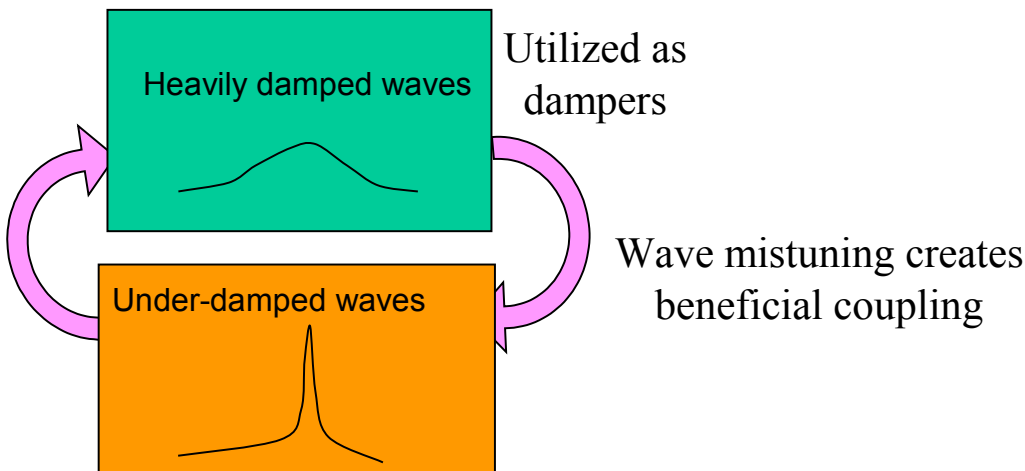
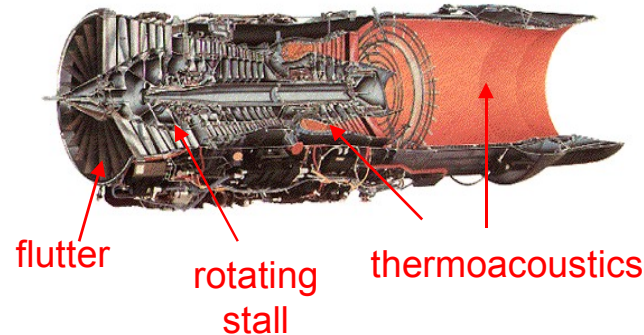
Rotating wave interpretation



skew-symmetric feedback

Design of Beneficial Dynamic Interactions is feasible

4x attenuation of oscillations demonstrated in engine test



- Inspiration: study of symmetry of DNA molecules (I. Mezic)
- From initial concept to engine test in 18 months
- Enabled by chain of credibility
- Passive solution internal to the product: no extra hardware necessary

Detrimental and beneficial engine symmetry structure

it also works in theory ...

$$p_{tt} - a_0^2 p_{\theta\theta} = -b(1 - p_{t\theta\theta}) + mp_{\theta} + a_2^2 \cos(2\theta) p_{\theta\theta}$$

Acoustics

Wave Operator

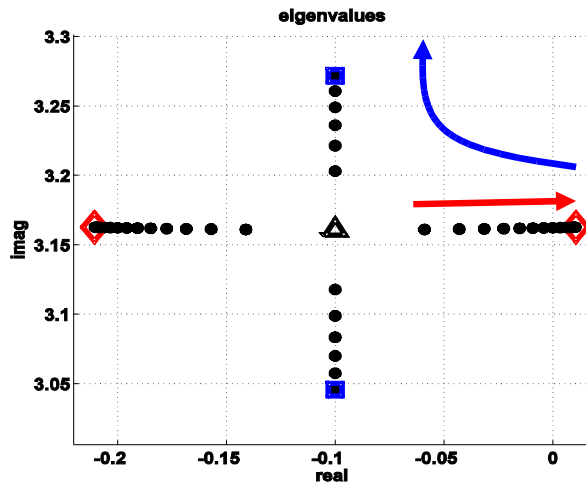
*Acoustic Damping
Symmetric
Beneficial*

*Heat Release
Skew - Symmetric
Detrimental*

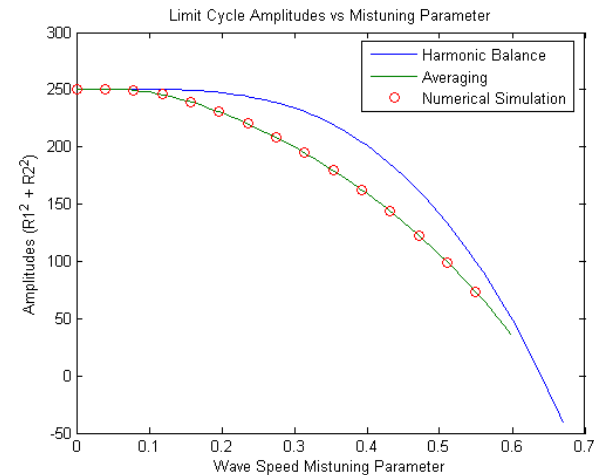
*Wave Speed Mistuning
Beneficial*

Destabilizing effect of combustion compensated by wave speed mistuning

Eigenvalue plots for first tangential mode



Averaging analysis of a nonlinear model



P. Mehta, G. Hagen, and A. Banaszuk, SIAM Journal of Applied Dynamical Systems, 2007

B. Eisenhower, G. Hagen, A. Banaszuk, and I. Mezic, Journal of Applied Mechanics, 2007

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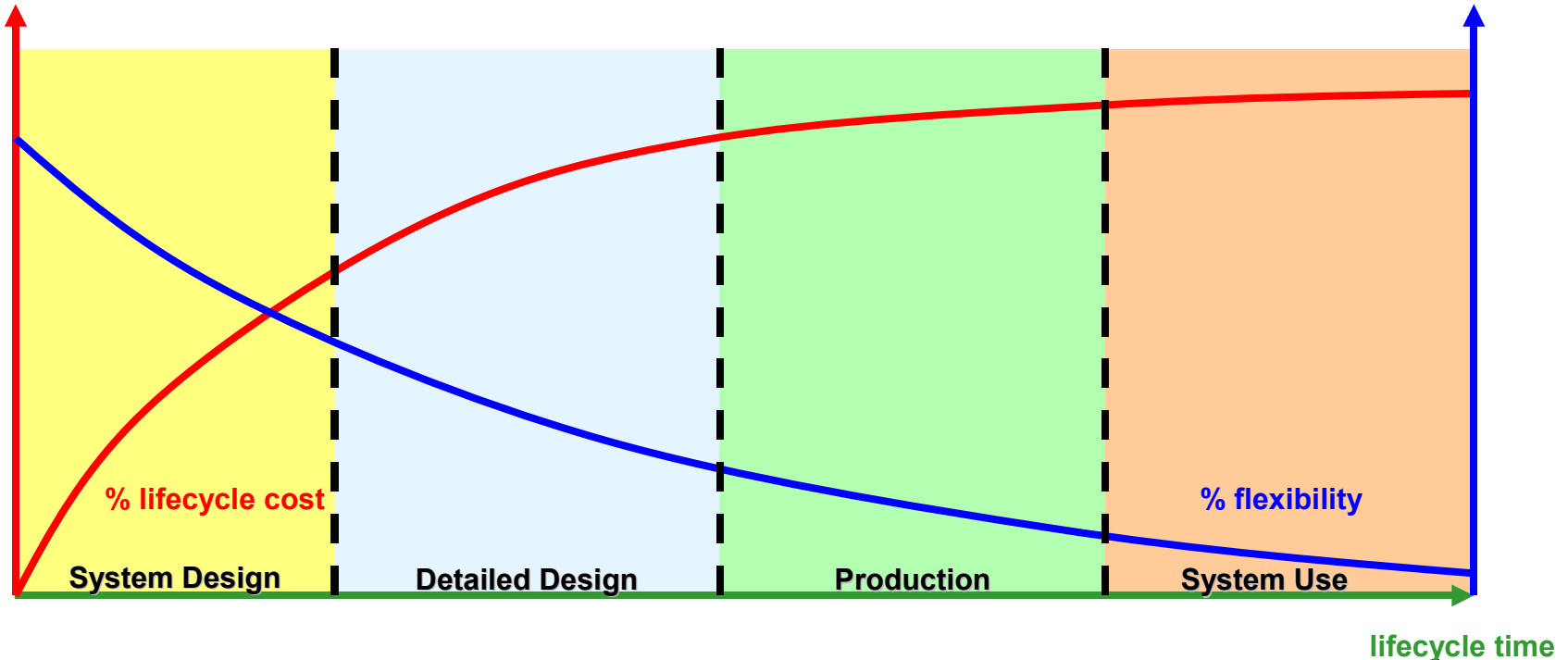
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- Passive design of beneficial dynamic interactions

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How to increase impact of Theory on Design?



*Desired: design beneficial dynamics
=> exploit flexibility at low cost*

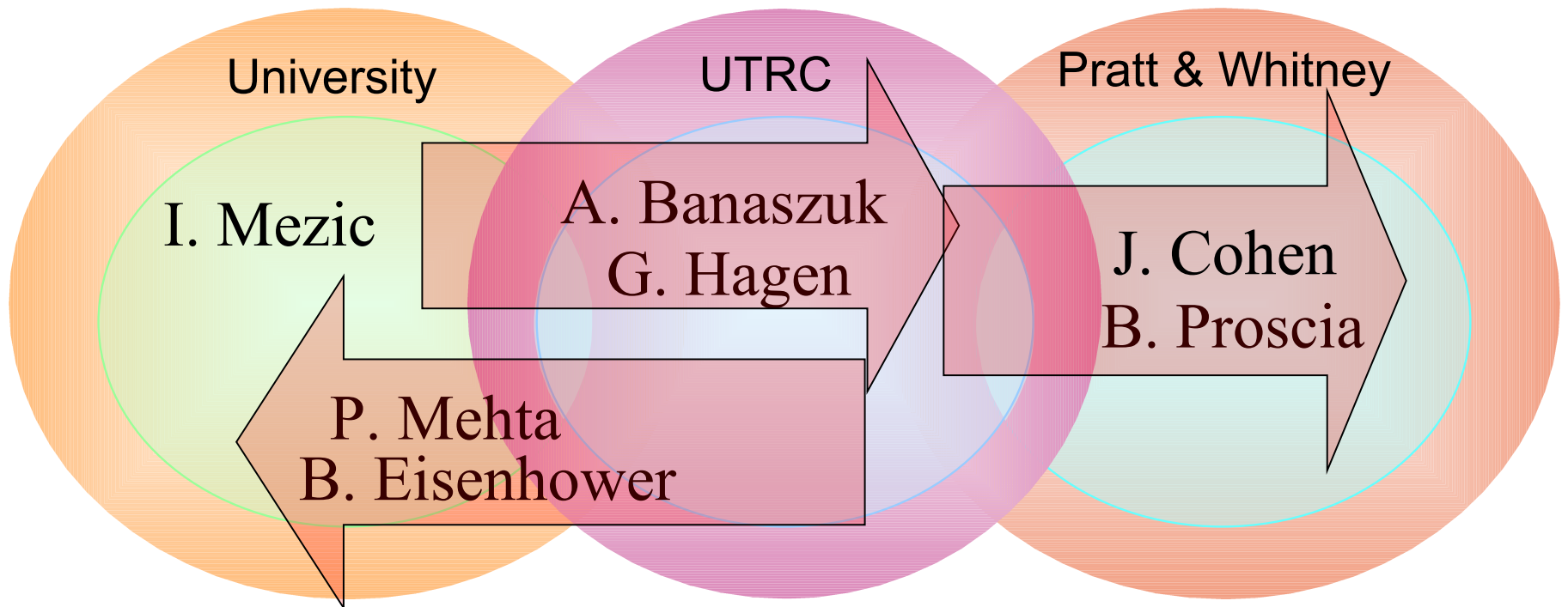
*Current: attempt to fix detrimental
dynamics late in design cycle*

Success Stories ← *Education* ← *Credibility* ← *Crisis*

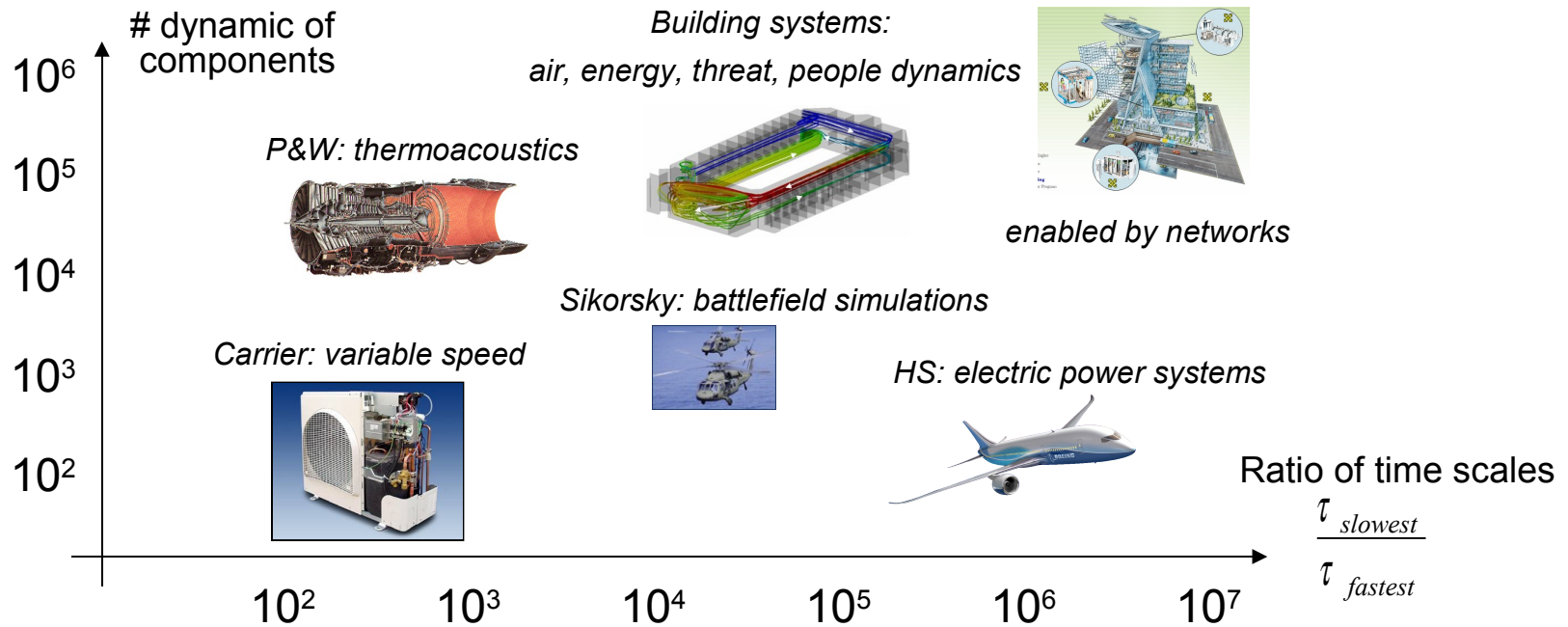
↓
Management

↓
*Technical
personnel*

People transitions facilitate technology transitions



Multi-scale complex dynamics affects UTC



Computation: Develop hierarchical models at different abstractions; cope with wide time scale separations; address heterogeneity in systems;

Analysis: Shape multi-scale dynamics; quantifying effects of uncertainty;

Learning: Coarse models from data for decision support

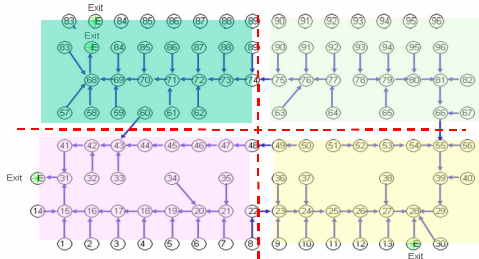
Multi-scale dynamical systems

barriers and enablers

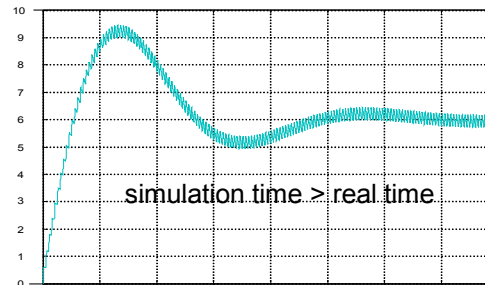
Computation cost $\sim n_{nodes} \bullet n_{links} \bullet n_{timesteps} \bullet n_{samples}$

Barriers

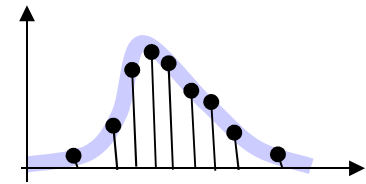
Large interconnected network



Multiple time scales



Uncertain parameters



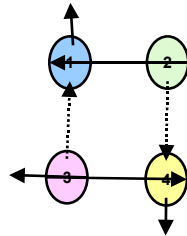
Enablers

Coarse spatial variables

Coarse stochastic variables

Coarse temporal integration

Network decomposition

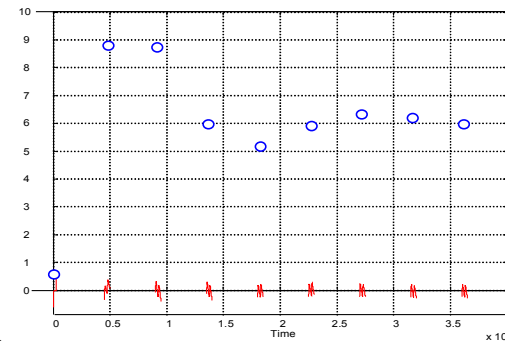


Exploit interconnections

Learn Model of Coarse Dynamics

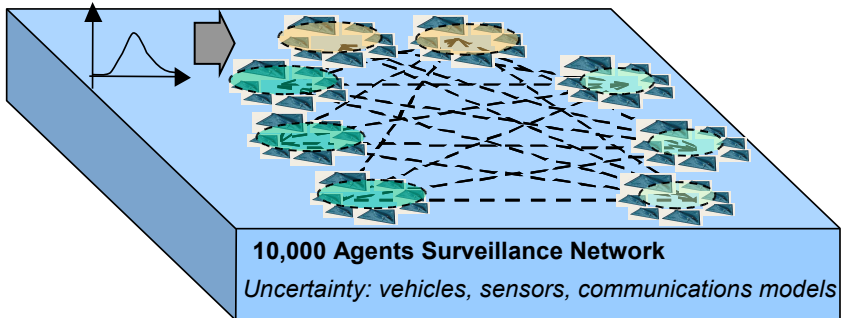
Tractable description

- Simulations
- Analysis
- Design



Dynamic Network Analysis for Robust Uncertainty Management

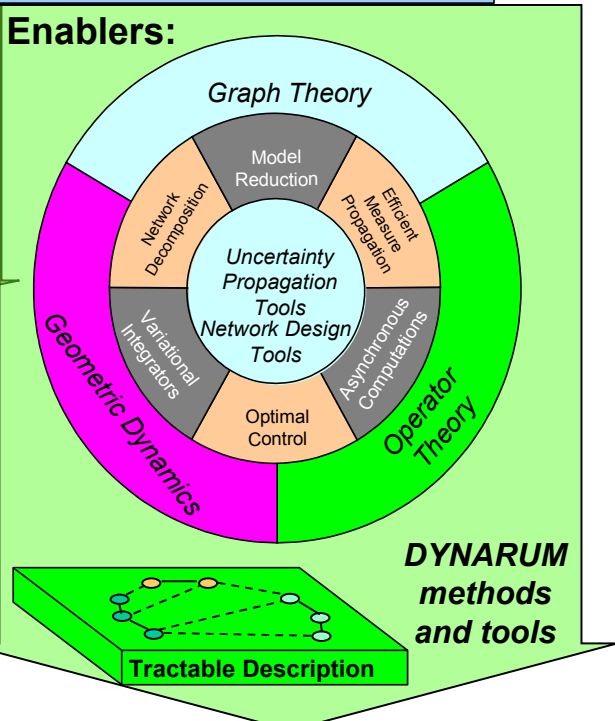
DARPA invests in Tools for Design of Robust Dynamics



Objectives:

2. Develop analysis and design tools for Uncertainty Management
3. Demonstrate tools in a surveillance problem with > 10,000 agents

- Barriers**
- Large Scale
 - Multiscale
 - Uncertainty
 - Nontrivial Dynamics

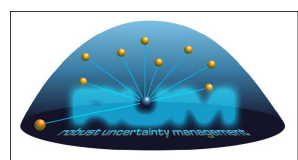
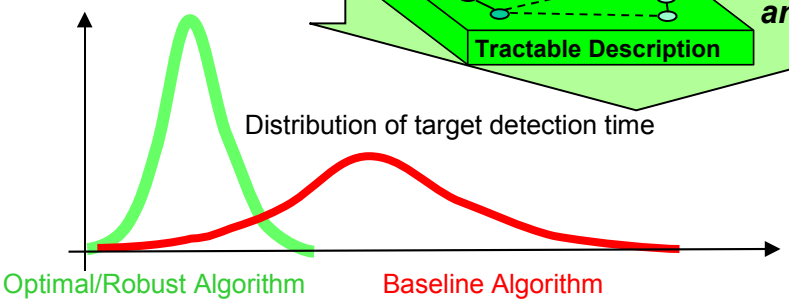


Approach :

- *Decompose networks* into components using Spectral Graph Theory.
- *Propagate uncertainty through components* using Operator Theory and Geometric Dynamics
- *Iteratively aggregate component uncertainty*



Uncertainty Propagation Intractable With Current Methods



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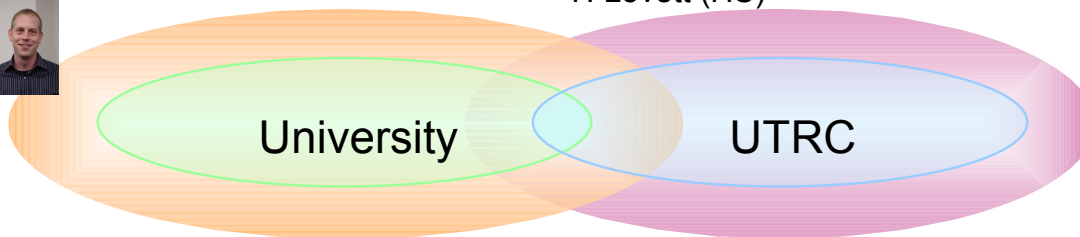
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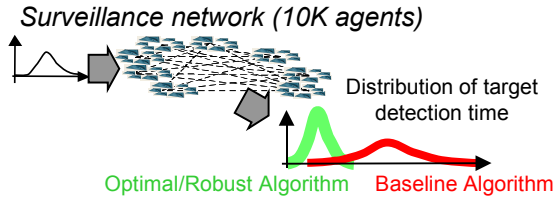
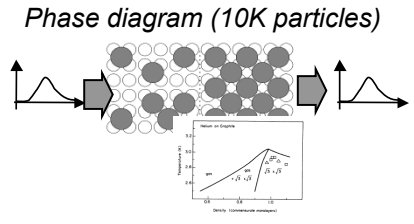
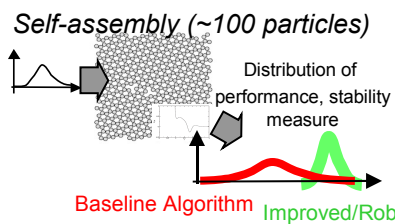
Clas Jacobson



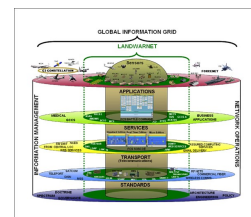
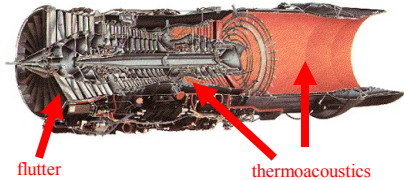
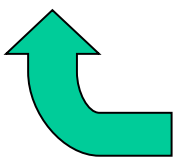
Mark Lutian (SA)



DyNARUM Methods and Test Problems



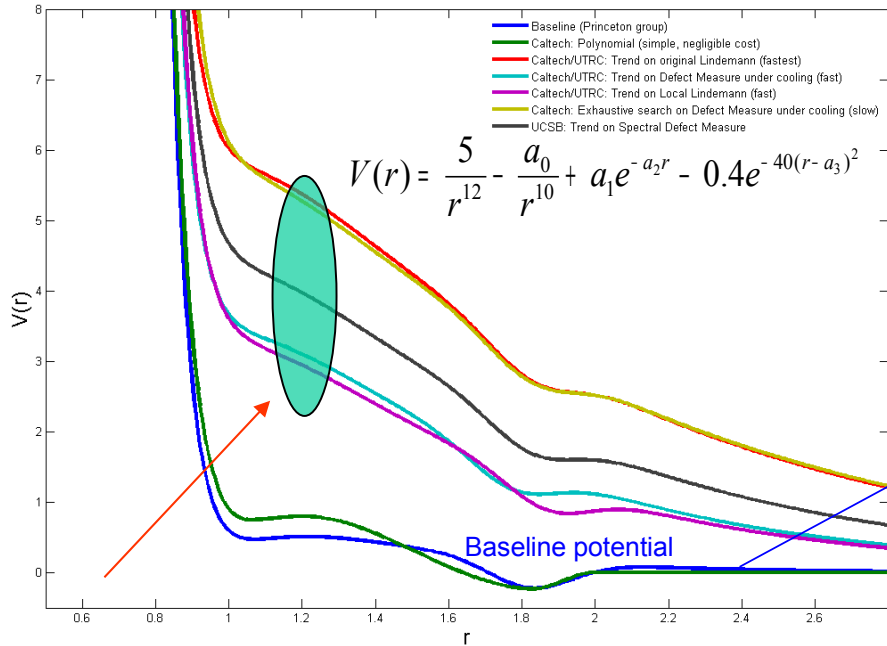
| | Geometric Dynamics | Optimization | Graph Decomposition | Coarse Variables/ Symmetry/ Time scale separation | Variational Integrators/ Asynchronous Computations | Operator Theory/ Model Reduction | Measure/ Uncertainty Propagation |
|---------------|--------------------|-------------------------|--|---|--|----------------------------------|-------------------------------------|
| Self-Assembly | Caltech, UTRC | | Stanford | Stanford, Caltech | | Stanford | UTRC, Stanford |
| Phase-Diagram | | | UTRC, UCSB, Stanford, PlainSight | UTRC, Princeton, Stanford, Yale | Caltech | UTRC | UCSB, Aimdyn, |
| Surveillance | UCSB, Caltech | UTRC, Caltech, Stanford | UCSB, Stanford, Yale, PlainSight, UTRC | Stanford, Yale, PlainSight, UTRC | Caltech, UTRC | Stanford, UTRC | UCSB, Stanford, Caltech, Yale, UTRC |
| DynaMint | | | | UTRC | | UTRC | UTRC |
| DynaPower | | | Aimdyn | UTRC, Princeton | Caltech | UTRC | UTRC, Aimdyn |
| DynaSoft | | | UTRC | UTRC | | UTRC | UTRC |



- Under evaluation or planned
- Possible, not planned
- Unlikely

Design of Dynamics: new potential design method demonstrated in Self-Assembly problem

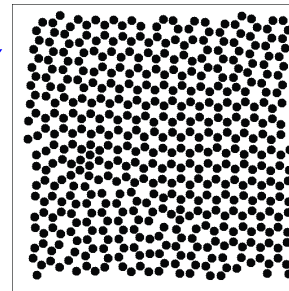
Particle interaction potentials



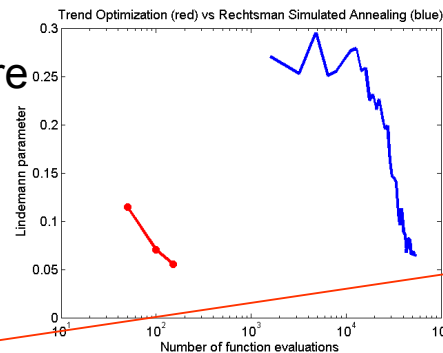
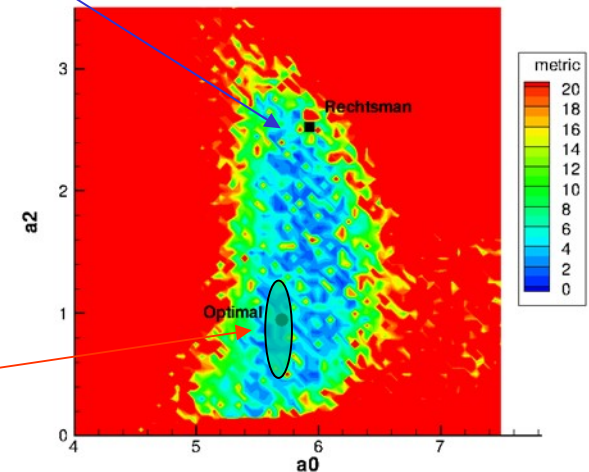
Goal: Design interaction potential so that 100 particles self-assemble to a honeycomb lattice

Baseline (Princeton 2005):

- Final lattice still has defects
- Computationally expensive (Simulated Annealing gets stuck in local minima of a defect measure)

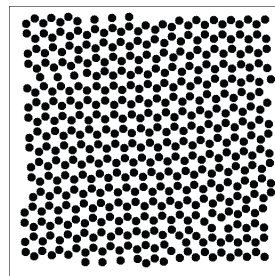


Defect measure



Molecular Dynamics runs

Defect measure



DyNARUM:

- Repulsive potentials avoids defects produced by local minima
- Trend-based optimization 100x faster than Simulated Annealing

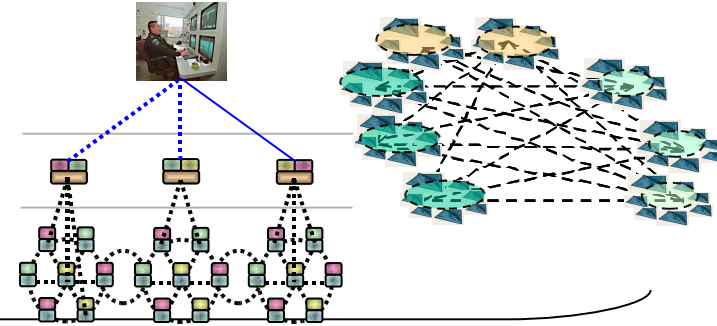
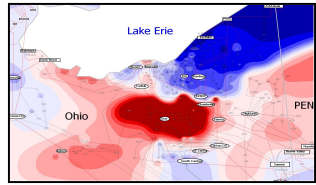
Challenge: Model-Based Robust Design of Cyber-Physical Systems: complex physics, IT-integrated products, uncertain environment

Power grid control

City evacuation support

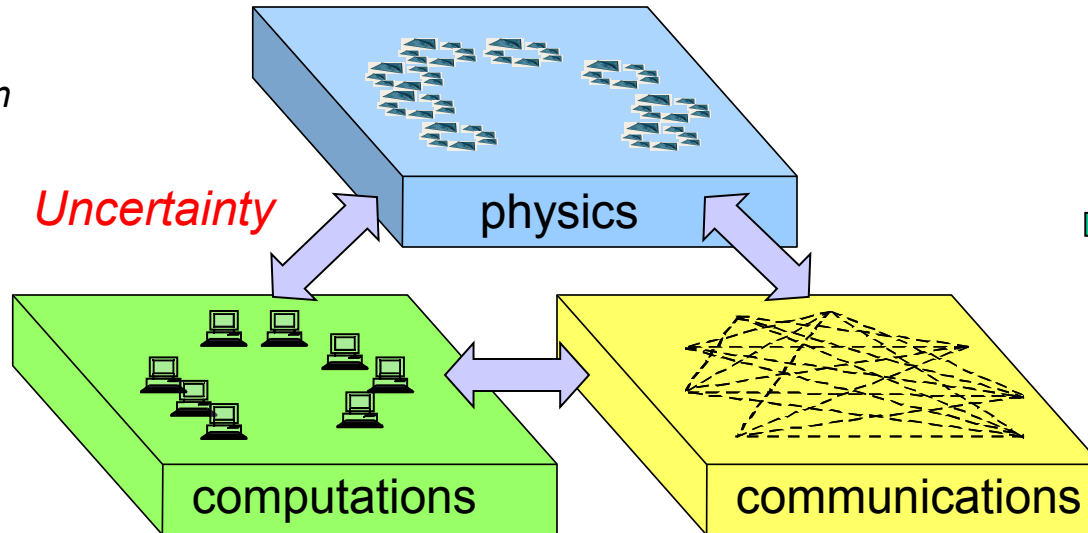
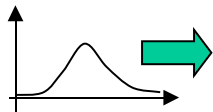
Emergency response support

Surveillance networks

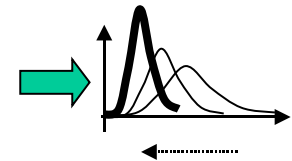


Complex dynamics

Input parameter
probability distribution



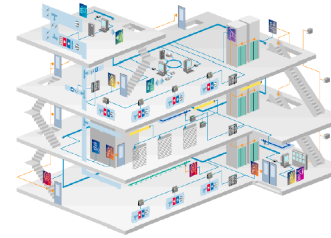
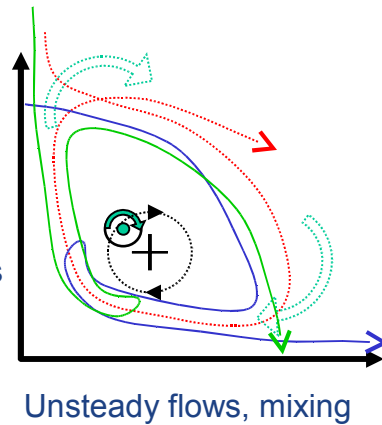
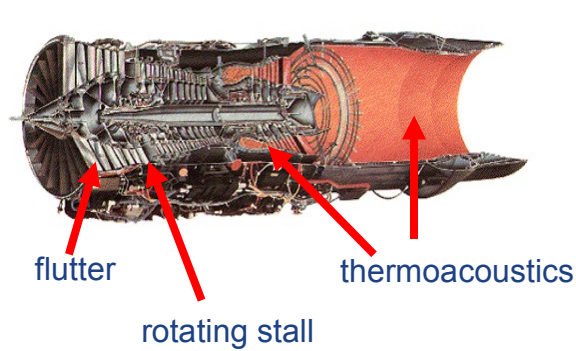
Output parameter
probability distribution



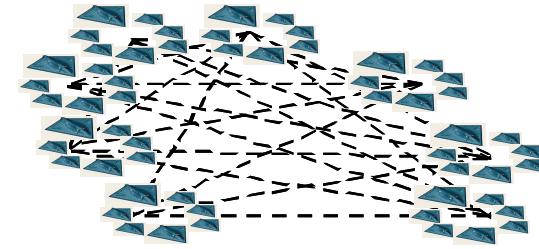
Reduced uncertainty
with robust design

No time scale separation

The role of theory in the design for dynamics



Building systems



Robust surveillance networks

Current: limited

Reactive: late

Excluded: minimal impact

Narrow: algorithm

External: add hardware

Proposed: critical path

Proactive: early

Engaged: integrated in design

Broad: architecture, passive

Internal: utilize physics

How can dynamical systems and control theory research make impact?

1. Research that did not make impact:

- Fixing engine problems using active control
- Passive design wins

2. Research that made impact

- Model validation
- Passive design of beneficial dynamic interactions

3. How to increase impact of theory on design:

- Design of beneficial dynamics early in design cycle
- Social barriers and how to overcome them
- Tools for Design of Robust Dynamics